

Work Order ID 94403

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Item ID:	D139-799-013	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:					Stop	*NS2*
Item Name:	Cargo Door Hinge					
Start Date:	12/13/12	Start Qty:	1.00	*1*	Cust Item ID:	
Required Date:	12/13/12	Req'd Qty:	1.00	*1*	Customer:	
Reference:	disassemble Rework per ECN 13-507					
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start
	QC:	Date:	SPC (Y/N):	Date:		Stop
						NR1
						NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	G								
100		0.00							
100									
DC		0.00							
Document Control	Memo								
	Photocopy bluefile & type labels per PPP D139-799-013								
	CHG085 006								
110	Pick Kit	0.00							
110									
Packaging		0.00							
Packaging	Memo								
	PULL FROM STOCK:								
	1 X D139-799-013 B87726								
	REMOVE								
	6 X MS24694-S47 B 122594 x6								
	REPLACE WHEN AVAILABLE								
	6 X MS24694-S47 B 124684								

1 x DST 9641-011 per ECN 13-507

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Item ID: D139-799-013

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cargo Door Hinge

Start Date: 12/13/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 12/13/12 Req'd Qty: 1.00 *1*

Customer:

Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00 133 13				1			
130 *130* Packaging Packaging	Memo REPACKAGE PER PPP USING NEW B/N NEW LABELS REQ'D Identify and pack for shipping as per PPP D139-799-013 Location: 16023 PPP rev: E	0.00 0.00						13/3/13	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						13/3/14	

13/3-13

Picklist Print

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Work Order ID: 94403

Parent Item: D139-799-013

Start Date: 12/13/12

Required Date: 12/13/12

Parent Item Name: Cargo Door Hinge

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM
 11-06-05 JLM VERIFIED BY:DD
 IPP REV:C AS PER DSI9567 revA 11.10.17 DD VEF:EC
 ecn 12-507 DD verf:EC IPP REV:E 12.06.14 per ecn 12-606 DD verf:EC
 IPP REV:B AS PER ECN 11-598
 IPP REV:D 12.01.19 per iin rev.f

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D139-799-013		Manufactured	No				Each	5.0000					
Cargo Door Hinge													

Location	Loc Qty	Loc Code
FG	2	
86202	2	
FG023	3	
88597	2	
90218	1	

MS24694-S47		Purchased	No				Each	28.0000					
Screw													

Location	Loc Qty	Loc Code
ST303	28	
115622	8	
122594	20	

MS24694-S47		Purchased	No				Each	28.0000					
Screw													

Location	Loc Qty	Loc Code
ST303	28	
115622	8	
122594	20	

1
B87726 h

-6 h

6
M124684 S-J
13/3/12

DSI 9641-011
SJP

B B97445 S-J